



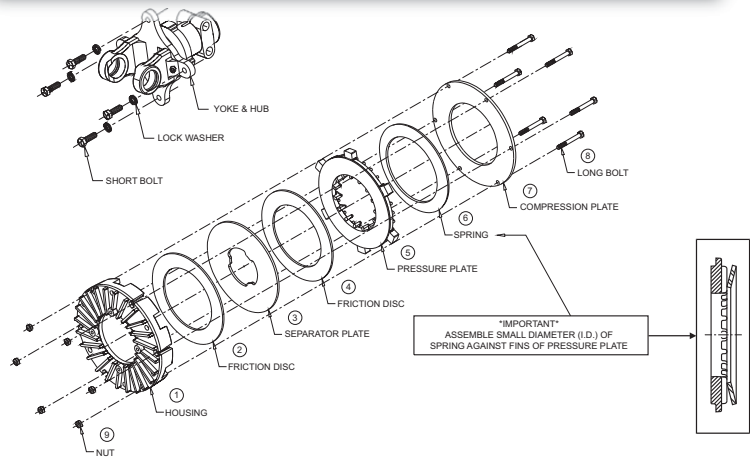
## SERVICE INSTRUCTIONS

### TORQMASTER FRICTION CLUTCH



#### TOOLS REQUIRED

- (1) 1/2" or M13 box wrench or socket



#### RUN-IN & REBUILDING

1. Make sure the tractor is off and the PTO disengaged.
2. Disconnect the drive shaft from the tractor.
3. Locate the long bolts on the O.D. of the clutch pak. Loosen the bolts until all are finger tight, then tighten each one half a turn.
4. Attach the implement to the tractor at the hitch pin, and the drive shaft to the tractor PTO.
5. Turn the tractor on. Engage the PTO clutch and run for a few seconds, or until the clutch visibly smokes.
6. Disengage the tractor PTO and shut off the tractor. Keep clear of the machine until all parts stop moving.
7. Disconnect the drive shaft from the tractor.
8. Tighten the bolts on the O.D. of the clutch pak until the compression plate is in full contact with the housing.
9. If the clutch contains an integral overrunning clutch, make sure the clutch spins freely in one direction.

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